GENTRAL FAX GENTER HEGENEU

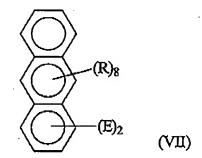
Listing of Claims

JAN 1 6 2007

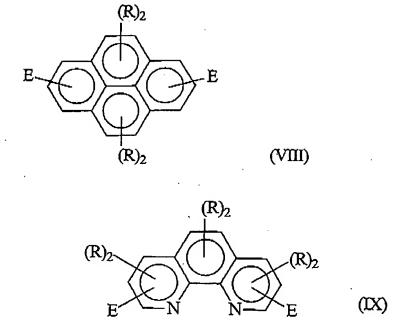
1. (Currently amended) A copolymer comprising at least one first monomeric unit and at least one second monomeric unit, wherein the at least one first monomeric unit has a <u>formula</u> selected from the group consisting of Formula I and I(a)

and the at least one second monomeric unit is selected from fused ring aromatic groups having Formula VI,

Formula VII,



and Formula VIII



Page 3 of 18

$$(R)_{4}$$

$$(R)_{4}$$

$$(R)_{2}$$

$$(R)_{2}$$

$$(X)$$

$$(R)_4$$
 $(R)_2$
 $(R)_2$
 $(R)_2$
 $(R)_2$
 $(R)_2$
 $(R)_2$
 $(R)_2$
 $(R)_2$
 $(R)_2$

where:

in each of Formulae I, I(a), VI, VII, and VIII:

R is a substituent on a carbon atom which can be the same or different at each occurrence and is selected from hydrogen, alkyl, aryl, heteroalkyl, heteroaryl, F, -CN, -OR¹, - CO_2R^1 , - $C_{\psi}H_{\theta}F_{\lambda}$, - $CC_{\psi}H_{\theta}F_{\lambda}$, - $CC_{\psi}H_{\phi}F_{\lambda}$, - $CC_{\psi}H_$

$$\begin{array}{cccc}
& O & O \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
& & & \\
&$$

wherein

 R^2 is selected from hydrogen, alkyl, aryl, heteroalkyl and heteroaryl; δ is 0 or an integer from 1 to 12, adjacent R groups together can form a <u>single</u> 5- or 6-membered cycloalkyl, aryl, or heteroaryl ring, such that:

R¹ is a substituent on a heteroatom which can be the same or different at each occurrence and is selected from alkyl, aryl, heteroalkyl and heteroaryl <u>provided</u> that when adjacent R groups form a ring, R¹ cannot be aryl or heteroaryl; and ψ is an integer between 1 and 20, and θ and λ are integers satisfying Equation A1 below:

$$\theta + \lambda = 2\psi + 1;$$
 (Equation A1);

in each of Formulae VI, VII, and VIII:

E can be the same or different at each occurrence and is a single bond or a linking group selected from arylene and heteroarylene;

in Formula VI;

the two E's are in the 1,4-, 1,5-, 1,8-, 2,3-, or 2,6- positions;

in Formula VII;

the two E's are in the 1,4-, 1,5-, 1,8-, 2,3-, 2,6-, or 9,10- positions;

in Formula VIII;

a first E is in the 1, 2, or 3 position, a second E is in the 6, 7, or 8 position; and

Page 5 of 18

with the proviso that when R in formulae VI, VII, and VIII is hydrogen, alkyl, F, -CN, -OR¹, or CO₂R¹ the copolymer further comprises end-capping groups that are aromatic;

and with the further proviso that said copolymer does not consist of 9,9-di-n-octylfluorene and unsubstituted naphthalene alternating copolymer.

- 2. (Original) The copolymer of Claim 1, wherein R groups in one or more of the at least one first monomeric unit are independently selected from alkyl groups having 1 to 30 carbon atoms; heteroalkyl groups having 1-30 carbon atoms and one or more heteroatoms of S, N, or O; aryl groups having from 6 to 20 carbon atoms, and heteroaryl groups having from 2 to 20 carbon atoms and one or more heteroatoms of S, N, or O.
 - 3. (Original) The copolymer of Claim 1 that excludes any vinylene monomeric units.
- 4. (Previously Presented) The copolymer of Claim 1 wherein each R group in each of Formula I, Formula 1(a), Formula VI, Formula VII, and Formula VIII is selected from:

hydrogen;

alkyl;

aryl;

heteroalkyl;

heteroaryl;

F;

-CN:

 $-P(R^1)_2$ and $-SOR^1$, where R^1 is a substituent on a heteroatom which can be the same or different at each occurrence and is selected from alkyl, aryl, heteroalkyl and heteroaryl;

 $-NO_2$

a beta-dicarbonyl having Formula XII;

 $-C_wH_0F_{\lambda}$:

 $-OC_wH_\theta F_\lambda$;

- -OR¹, -CO₂R¹, -SR¹, -N(R¹)₂, and -SO₂R¹ where R¹ is a straight chain or branched alkyl of more than 20 carbons or a straight chain or branched heteroalkyl.
- 5. (Original) The copolymer of Claim 1 wherein the at least one of the R groups in one or more of the at least one first monomeric unit is independently selected from linear and

branched n-butyl groups; linear and branched iso-butyl groups; linear and branched pentyl groups; hexyl groups, and octyl groups with and without olefinic unsaturation; phenyl groups, thiophene groups, carbazole groups, alkoxy groups, phenoxy groups and cyano groups.

- 6. (Original) The copolymer of Claim 1 wherein at least one of the R groups in one or more of the at least one first monomeric unit are independently selected from H, C₆-C₁₂ alkoxy, phenoxy, C₆-C₁₂ alkyl, phenyl and cyano.
 - 7. (Previously Presented) The copolymer of Claim 1 wherein one or more of the at least one second monomeric unit is selected from Formulae VI(a) through VI(d), and VII(a)

- 8. (Cancelled).
- 9. (Previously Presented) The copolymer of Claim 1, wherein one or more of the at least one second monomeric unit has Formula VI, VII and VIII: wherein R is selected from:

partially or fully fluorinated alkyl groups having from 1 to 12 carbon atoms;

alkoxy groups having from 1 to 12 carbon atoms;

esters having from 3 to 15 carbon atoms;

-SR¹, -N(R¹)₂, -P(R¹)₂, -SOR¹, -SO₂R¹, where R¹ is an alkyl group having from 1 to 12 carbon atoms;

-NO2; and

beta-dicarbonyls having Formula XII

where:

in Formula XII:

 R^2 is an alkyl group having from 1 to 12 carbon atoms and δ is 0, 1, or 2.

10-12. (Cancelled).

13. (Previously Presented) The copolymer of Claim 1, wherein one or more of the at least one second monomeric unit has one of Formulae VI through VIII wherein:

R groups are H, C_6 - C_{12} alkyl groups, C_6 - C_{20} aryl groups, and C_2 - C_{20} heteroaryl groups; and

in Formula VI:

the E's are in the 1,4-, 1,5-, 1,8-, 2,3-, or 2,6- positions;

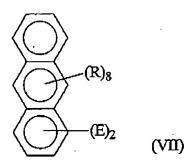
in Formula VII:

the E's are in the 1,4-, 1,5-, 1,8-, 2,3-, 2,6-, or 9,10- positions.

- 14. (Original) An electronic device comprising at least one electroactive layer comprising the copolymer of Claim 1.
- 15. (Original) The device of Claim 14, wherein the device comprises a hole injection/transport layer comprising the copolymer of Claim 1.
- 16. (Original) The device of Claim 14, wherein the device comprises an electron injection/transport layer comprising the copolymer of Claim 1.
- 17. (Original) The device of Claim 14, wherein the electroactive layer comprises a light-emitting material comprising the copolymer of Claim 1.
 - 18. (Cancelled).
- 19. (Original) The device of Claim 14, wherein the device is selected from a light-emitting device, a photodetector, and a photovoltaic device.
- 20. (Original) The device of Claim 14, wherein the device is an electroluminescent display.
- 21. (Currently Amended) A light-emitting device comprising at least one light-emitting layer comprising the copolymer of formula
- at least one first monomeric unit and at least one second monomeric unit, wherein the at least one first monomeric unit has a <u>formula selected from the group consisting of Formula I and I(a)</u>

and the at least one second monomeric unit is selected from fused ring aromatic groups having Formula VI,

Formula VII.



and Formula VIII through Formula XI,

$$E \xrightarrow{(R)_2} E$$

$$(R)_2 \qquad (VIII)$$

$$(R)_2 \qquad (R)_2 \qquad (R)_$$

$$(R)_{4}$$

$$(R)_{4}$$

$$(R)_{2}$$

$$(R)_{4}$$

$$(X)$$

$$(R)_4 \longrightarrow (R)_2 \qquad (R)_2 \qquad (R)_4 \qquad (XI)$$

where:

in each of Formulae I, I(a), VI, VII, VIII through XI:

R is a substituent on a carbon atom which can be the same or different at each occurrence and is selected from hydrogen, alkyl, aryl, heteroalkyl, heteroaryl, F, -CN, -OR¹, - CO_2R^1 , - $C_{\psi}H_{\theta}F_{\lambda}$, - $OC_{\psi}H_{\theta}F_{\lambda}$, -SR¹, -N(R¹)₂, -P(R¹)₂, -SOR¹, -SO₂R¹, -NO₂, and beta-dicarbonyls having Formula XII

$$R^2$$
 C
 $CH_2)_8$
 C
 CH_2
 C
 CH_2
 C
 CH_2

wherein

 \mathbb{R}^2 is selected from hydrogen, alkyl, aryl, heteroalkyl and heteroaryl; δ is 0 or an integer from 1 to 12 and adjacent R groups together can form a single 5-or 6-membered cycloalkyl, aryl, or heteroaryl ring, such that:

 R^1 is a substituent on a heteroatom which can be the same or different at each occurrence and is selected from alkyl, aryl, heteroalkyl and heteroaryl <u>provided</u> that when adjacent R groups form a ring, R^1 cannot be aryl or heteroaryl; and ψ is an integer between 1 and 20, and θ and λ are integers satisfying Equation A1 below:

$$\theta + \lambda = 2\psi + 1;$$
 (Equation A1);

in each of Formulae VI, VII, VIII, and IX:

E can be the same or different at each occurrence and is a single bond or a linking group selected from arylene and heteroarylene;

in Formula VI:

the two E's are in the 1,4-, 1,5-, 1,8-, 2,3-, or 2,6- positions;

in Formula VII;

the two E's are in the 1,4-, 1,5-, 1,8-, 2,3-, 2,6-, or 9,10- positions;

in Formula VIII:

a first E is in the 1, 2, or 3 position, a second E is in the 6, 7, or 8 position;

in Formula IX; and

Page 13 of 18

a first E is in the 2, 3, or 4 position; a second E is in the 7, 8, or 9 position; and in Formula XII;

with the proviso that said copolymer does not consist of 9,9-di-n-octylfluorene and unsubstituted naphthalene alternating copolymer.